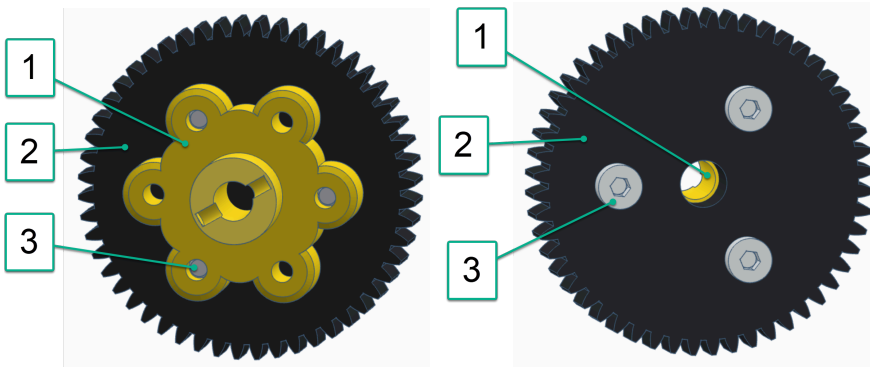


WARNING! DO NOT leave this kit, assembled or unassembled, in a hot motor vehicle or any other high temperature environment. This kit is 3D printed and high temperatures will harm or destroy the components.

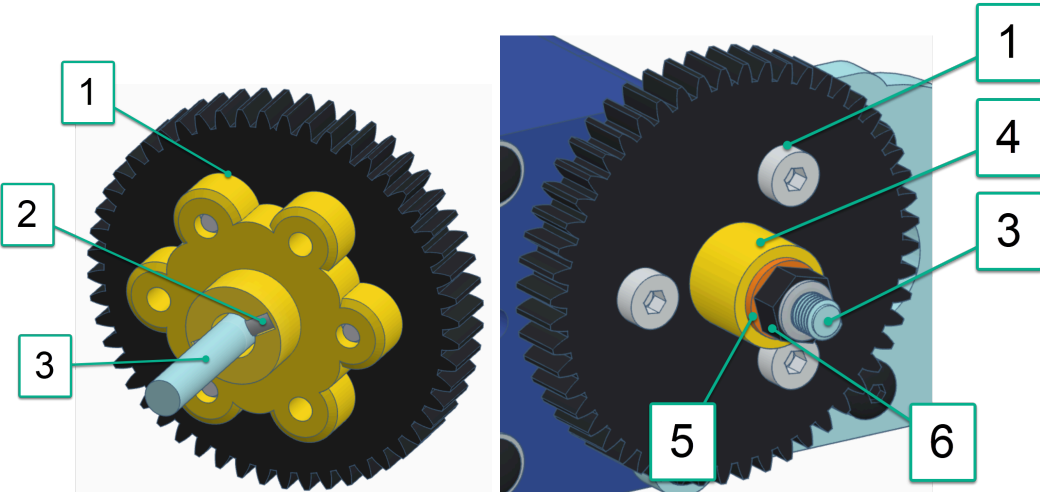
CONTENTS:

PARTS	HARDWARE KEY
203-23-01 Spur Disk Bushing 203-23-32P Spur Disk OR 203-23-48P Spur Disk	FW = Flat Washer Nyloc = Nylon Locking Hex Nut
HARDWARE	
M4 NyLoc (1) M4 FW (1) Axle Pin (1)	

LET'S Build the SPUR Assembly...

	SPUR Assembly
	
1	Spur Disk
2	Spur Gear
3	M3x8 CH (3) (attach spur gear to spur disk using 3 M3x8 CP screws as shown)

Attach SPUR Assembly onto Transmission Input Shaft...

	Attach Spur Assembly to Transmission Input Shaft 
1	SPUR Assembly (built earlier in the build guide)
2	2x10 Axle Pin through hole in input shaft)
3	Transmission input shaft shown for reference only)
4	Spur Disk Bushing
5	M4 Washer
6	M4 NyLoc

ASSEMBLY STEPS

1. Place the Axle Pin into the Transmission Input Shaft of a complete 203 Transmission Assembly. Use the hole closest to the Transmission.
2. Slide the Spur Disk over the Transmission Input Shaft and on to the Axle Pin.
3. Slide the Spur Disk Bushing onto the Transmission Input Shaft
4. Slide the M4 FW onto the Transmission Input Shaft
5. Secure the assembly using the M4 NyLoc