



112v31C-46D Center Link Set with Damper

Build Guide
(25.05.01.02)

CONTENTS:

PARTS

- ☐ 112v31C-46D-1
- ☐ 112v31C-46D-2
- ☐ 112v31C-46D-3
- ☐ 112v31C-46D-4
- ☐ 112v31C-46D-5
- ☐ 112v31C-46D-C Damper Cannon (1)
- ☐ 112v31C-46D-P Damper Plunger (1)

HARDWARE

M3 Button Head Screws (BH)

- ☐ M3x8 BH (11)
- ☐ M3x10 BH (10)

M3 Washers, Nuts & Other

- ☐ M3 FW (4)
- ☐ M3x5x4 TS (4)
- ☐ M3x5.5 TB (12)
- ☐ 3x25 MS(2)
- ☐ M3 NyLok (10)
- ☐ 3x5x4 SB (2)

HARDWARE KEY

TB = Threaded Ball
TS = Threaded Spacer
FW = Flat Washer
MS = Metal Shaft
SB = Sleeve Bearing

ASSEMBLY STEPS

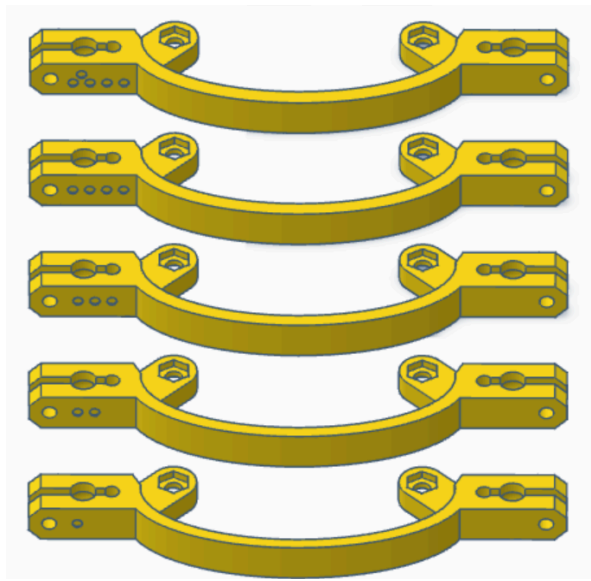
CENTER LINK

- M3x5.5 TB (10) - center link ends (2 per center link)
- M3x10 BH (10) - center link cinch bolts (2 per center link)
- M3x8 BH (10) - TB mount on center link (2 per center link)
- M3 NyLoc (10) - 2 per center link

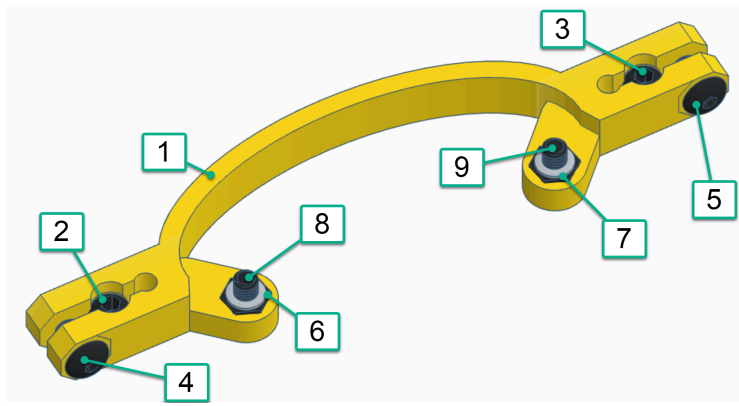
DAMPER

- M3x8 BH (1) - holds MS into plunger (1 per plunger)
- M3x5.5 TB (2) - 1 per plunger, 1 per cannon
- 3x5x4 SB - 2 per cannon

Center Link Set

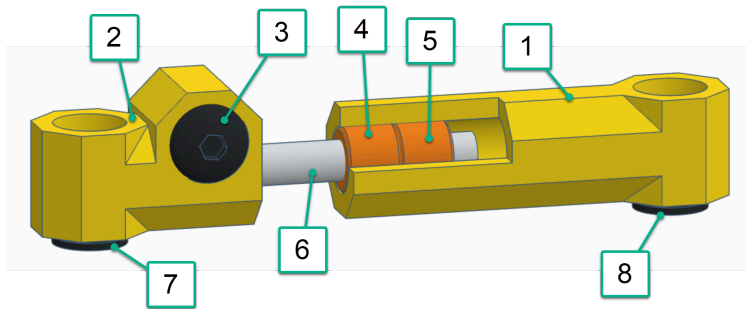


Center Link Assembly



1	Center Link
2	M3x5.5 TB
3	M3x5.5 TB
4	M3x10 BH
5	M3x10 BH
6	M3 NyLoc
7	M3 NyLoc
8	M3x8 BH
9	M3x8 BH

Damper Assembly



1

Cannon

2

Plunger

3

M3x8 BH

4

3x5x4 SB

5

3x5x4 SB

6

3x25 MS

7

M3x5.5 TB

8

M3x5.5 TB